

Preview What’s Inside: Table of Contents, Words List, How Words are Divided, Sound Cues:

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List of Practice Words:

R at the Start of Words – C and CV

RRRR	Rye	Roy
Raw	Ray	Re
Roux	Row	

R at the Start of Words: CVC

Rage	Rouse	Reb
Rain	Rock	Red
Ram	Rut	Reach
Reg	Rate	Res
Reg	Reap	Razz
Rach	Real	Rave
Russ	Rise	Rile
Ron	Rep	Rhine
Rack	REM	Rude
Rat	Retch	Reese
Wreck	Ret	Rive
Rev	Ref	Race
Rib	Rule	Rad
Rip	Reek	Rice
Rot	Reef	Rake
Rick	Read	Ratch
Rob	Ream	Rod

Rays
Raj
Rav
Rash
Ross
Rag
Roll
Rid
Rife
Right
Rin

Ripe
Rouge
Ron
Room
Rope
Routh
Royal
Royne
Rube
Ruse
Run

Rhyme
Rich
Ride
Riff
Ring
Roach
Roof
Rose
Rogue
Rum
Royce

R at the Start of Words. Other Word Shapes & Longer Words

Rabbit
Raged
Railway
Raise It
Roast
Razzle
Ready
Redwood
Risk
Remote
Rest
Revolved
Rift
Robot
Rooks
Rouged
Rubbed
Rudolph
Rushing
Wronged
Raced

Wrist Shot
Rainbow
Ramble
Really
Relief
Rent
Reuse
Ribbit
Rival
Roiled
Rolls
Rooms
Roots
Round
Routes
Ruble
Rumba
Ruthless
Racks
Rails
Range

Reading
Rocks
Rebel
Remnant
Responsibility
Revel
Rex's

Ribbon
Rides
Rumkin
Roads
Robin
Rodent
Roost
Roped
Roused
Royals
Rink
Rind

Multiple R's

Reindeer
Raptor
Richer
Roger
Rar
Roar
Rour
Rare
Rire
Roor

Rear
Royer
Roisters
Rooster
Router
Reacher
Rather
Refrigerator
Reward
Ringer

Rider
Robber
Roister
Rainproof
Razor
Roofer
Rudder
Rehearse
Prayer
Forever

Poorer

Further

AIR as in “Fair”

Fair

Air

Chair

Nair

Share

There

Wear

Bear

Dare

Lair

Pear

Tear

They’re

Where

Care

Fair

Mayor

Rare

Their

Vair

Aired

Airway

Be There

Careful

Chairs

Flare

Heralds

Paired

Scare

Airplane

Aquarium

Bear Hug

Carriage

Cherry

Malware

Peril

Sheriff

Airs

Asparagus

Blare

Carrot

Era

Glare

Marathon

Prayer

Snare

Spare

Stare

Theirs

Thereabout

Vegetarian

Veterinarian

Square

Swear

Therapy

Therefore

Very

Very Good

Stairs

Teddy Bear

There There

Therein

Carry

Hair

Airplay

AR as in “Car”

AR

R

Gar

Par

Tar

Bar

Czar

Jar

Yare

Char

Car

Far

Mar

Rar

Aren’t

Armadillo

Barb

Carb

Crossbar

Charge

Gnarl

Hardly

Large

Mars

Quark

Smart

Sparkle

Yarn

Art

Arf

Barf

Cards

Dark

Farm

Farmer

Granola Bar

Harp

Marble

Park

Scar

Snark

Star

Arm

Arts

Disbar

Barfed

Garbage

Hard

Heart

Marker

Part

Sharp

Spar

Start

Ark

Ballpark

Parkland

Barn
Darndest
Tarp
Artichoke
Party Hat
Rs

Garth
March
Larch
Arch
Scarf
Scarfed

Farts
Darts
Hearts
Larva
Carve
Marvel

EAR as in “Hear”

Ear
Beer
Cheer
Deer
Fear
Gear
Hear
Here
Jeer
Lear
Mirror
Near
Pier
Rear
Sear
Shear
Tear

Veer
We’re
Weir
Year
Beard
Beards
Bleary
Cafeteria
Cereal
Clear
Come Here
Earring
Ears
Earwig
Gears
Hero
New Years

Photocopier
Smear
Query
Reindeer
Sheers
Sneer
Spear
Steer
Veered
Veery
Weird
Years
Zero
Earplug
Earwax

IRE as in “Fire”

Ire
Buyer
Choir
Dire
Fire
Higher
Liar
Mire
Rire
Shire
Sire
Tire
Wire

Zire
Choirs
Diary
Fire Engine
Flyer
Iron
Quired
Ironing
Pacifier
Pliers
Prior
Vampire

Sapphire
Shires
Spire
Squire
Tired
Tires
Umpire
Firefighter
Campfire
Ireland
Buyer

OR as in “Four”

Or
Bore
Chore
Core

Door
For
Four
Goer

Gore
Horror
Lore
More

Nor
Oar
Shore
Soar
Sore
Thor
Tore
Wore
Your
Aura
Choro
Before
California
Cord
Corndog
Cornucopia
Dorm
Explore
Floor
Forced
Forever
Forgive
Fork
Fourth
George
Glory
Hordes

Horse
Korwa
Moral
Morning
New York
No More
North
Oars
Orange
Orb
Outdoor
Paddle Board
Popcorn
Porridge
Quarrel
Quart
Reward
Score
Sea Horse
Shorn
Short
Spore
Sport
Stegosaurus
Store
Story
Sword

Swore
Tomorrow
Toro
Thorn
Warp
Zorro
Corsage
Award
Warm
Your Turn
Sort
Tortilla
Ortho
You're Welcome
Thor's
Porch
Torch
Warble
Lordly
Cords
Wharf
Dwarfed
Gorge
Snorkel
Forts
Forward
Doorway

OOR as in "Poor"

Boor
Chewer
Doer
Lure
Moor
Newer

Poor
Roor
Sewer
Tour
Who're
You're

Moores
Poorer
Poorly
Poort
Spoor
Tourism

OIR as in "Lawyer"

Boyer
Coyer
Foyer
Lawyer

Royer
Sawyer
Toyer
Voyeur

Destroyer
Employer
Lawyers
Moires

EWR as in "Fewer"

Fewer
Hewer
Newer

Viewer
Hewers
Skewer

Spewer
Viewers

OWR as in “Our”

Our	Rour	Plower
Bauer	Shower	Powers
Cower	Sour	Showered
Dour	Tower	Showers
Gaur	Cauliflower	Soured
Hour	Cowered	Sours
Lour	Flower	Stour
Power	Jowered	Cowardly

BLR Blends as in “Blur”

Abler	Scribbler	Cobbler
Blur	Nobler	Gobbler
Cabler	Nibbler	

BR Blends as in “Bert”

Bert	Brig	Burst
Brr	Bright	Celebration
Birdbath	Bro	Dauber
Birth	Broach	Goobers
Branch	Broil	Robber
Brat	Broke	Take a Break
Breach	Broken	Toothbrush
Bread	Brook	Yabber
Break	Broom	Zabra
Breathe	Brown	Zebra
Breathing	Brownies	Birds
Brewed	Brush	Brother
Bribe	Bird	Burned
Brick	Burnt	
Bridge	Burp	

ChR as in “Pitcher”

Butcher	Pitcher	Richer
Chirr	Poacher	Thatcher
Future	Reacher	Voucher
Nature		

DR Blends as in “Drum”

Cheddar	Dragon	Drenched
Chowder	Draw	Dress
Coder	Dream	Drew
Drawing	Dreamt	Dribble
Dracula	Dredge	Drink
Drag	Dreidel	Drive

Drizzle
Drizzles
Droid
Droit
Drop
Dropkick
Drought
Drouth

Drum
Dry
Guider
Howder
Ladder
Leader
Louder
Moider

Odor
Rider
Rudder
Spider
Wader
Dirty

FR Blends as in “Free”

Coiffeur
Defer
Effort
Frame
Frappuccino
Frazzles
Free
Freebee
Freeze
Freezee
Fresh
Friday
Fridge

Friend
Fries
Frizz
Frizzles
Frog
From
Frosh
Frosty
Frown
Frosh
Frozen
Froze
Fruit

Fry
Fur
Further
Gopher
Hoofers
Lifer
Loafer
Refrigerator
Roofer
Safer
Wafer
First

GR Blends as in “Great”

Auger
Bigger
Booger
Cougar
Eager
Garage
Garage
Girdle
Girl
Grandfather
Grandma
Grandmother
Grandapa
Granola Bar

Grass
Grasshopper
Gravel
Gravy
Gray
Green
Gremlin
Grilled Cheese
Grin
Grind
Grog
Groin
Groom
Grouch

Groupthink
Grow
Growl
Grump
Grutch
Hamburger
Meager
Sugar
Tiger
Moth
Yager
Yogurt
Girth

HR Blends as in “Her”

Her
Herbal
Herd
Herds

Hers
Hurkle
Hurry

Hurt
Rehearse
Hurl

JR Blends as in “Germ”

Badger	Germ	Sieger
Edger	Geronimo	Jerk
Gerbil	Giraffe	

KR Blends as in “Cry”

Baker	Cricket	Curdle
Christmas	Crome	Curve
Crab	Crook	Ice Cream
Cracker	Cross	Lacrosse
Crash	Crossbar	Looker
Crate	Crouch	Macaroni
Cream	Crouth	Marker
Crease	Crow	Microwave
Creativity	Crowd	Quacker
Creek	Crush	Soccer
Creesh	Crutch	Thanker
Crept	Crutches	Thicker
Crew	Cry	Cursed

KTR Blends as in “Actor”

Actor	Nectar	Victor
Doctor	Tractor	Victory
Electricity	Vector	

LR Blends as in Learn

Learn	Baler	Dealer
Lurk	Bowler	Fuller
Lurch	Acceleration	Howler
Caterpillar	Ballerina	Jailer
Alert	Boiler	Sailor
Ruler		

LTR Blends as in “Belt”

Alter	Vaulter	Alternate
Filter	Bolter	Realtor
Shelter	Filtered	

MBR Blends as in “Member”

Embrace	Member	Lumber
Hamburger	Amber	Timber
Hombre	Limber	

MR Blends as in “Gamer”

Commerce	Gamer	Immerse
Farmer	Hammer	Mercy

Mirage
Plumber
Summer

Swimmer
Timer
Zoomer

Murky
Merge
Mirth

NDR Blends as in “Under”

Cinderella
Founder
Thunder

Tinder
Under
Underwater

Wander
Plunder

NGR Blends as in “Congrats”

Congrats
Engrave
Ingredient

Ingrown
Ungrateful
Downgrade

Ingress
Ingrain

NJR Blends as in “Ginger”

Ginger
Danger
Injure

Plunger
Manger
Stranger

Oranger
Ranger

NTR Blends as in “Center”

Center
Concentrate
Contraption

Jack-o’-lantern
Pantry
Enter

Banter
Renter

NThR Blends as in “Panther”

Anther

Panther

Gunther

NR Blends as in “Diner”

Diner
Genre
Nerfed
Nurse

Vainer
Yawner
Dinner
Spinner

Nurdle
Nerds
Afternoon
Nerve

NgR Blends as in “Singer”

Hanger
Ringer
Singer

Stingray
Zinger
Banger

Winger
Dinger

NgGR Blends as in “Anger”

Anger
Angry
Congress

Hungry
Longer
Linger

Finger
Younger

PR Blends as in “Prom”

Cheaper

Evaporation

Grasshopper

Keeper	Prior	Rainproof
Paper	Prism	Shopper
Parade	Private	Super
Pearl	Prize	Supper
Pepper	Pro	Viper
Pepperoni	Probe	Yapper
Persia	Prom	Yoooper
Pray	Promo	Zipper
Prayer	Proof	Perch
Prep	Prow	Purge
Prestige	Prudent	Pursed
Pretty	Prune	Perplex
Prick	Pry	
Priest	Purse	

PTR Blends as in “Chapter”

Chapter	Raptor	Tempter
Adapter	Apter	Adopter
Helicopter	Copter	

QwR Blends as in “Quirk”

Quern	Quirky	Quirt
Quirk		

RB Blends as in “Barb”

Barb	Garbage	Orb
Carb	Herb	Water Bottle
Curb	Litterbug	

RBL Blends as in “Marble”

Marble	Herbal	Garble
Gerbil	Yerbal	Warble

RCh Blends as in “March”

March	Larch	Church
Porch	Arch	Lurch
Torch	Perch	Search

RD Blends as in “Bird”

Aired	Cord	Paddle Board
Award	Cowered	Showered
Filtered	Hard	Soured
Beard	Hazard	Sword
Biohazard	Herd	Third
Bird	Lizard	Tired
Birdbath	Mustard	Veered

Weird	Saturday	Azured
RDL Blends as in “Hurdle”		
Curdle	Hurdle	Nurdle
Girdle	Wordle	Cowardly
Hardly	Lordly	
RDZ Blends as in “Beards”		
Beards	Hordes	Words
Cards	Cords	Birds
Herds	Nerds	
RF Blends as in “Surf”		
Arf	Firefighter	Scarf
Barf	Surf	Wharf
Careful	Turf	
RFT Blends as in “Barfed”		
Barfed	Turfed	Windsurfed
Nerfed	Dwarfed	Bodysurfed
Surfed	Scarfed	
RJ Blends as in Charge		
Charge	Urge	Merge
George	Gorge	Surge
Large	Purge	
RK Blends as in “Ark”		
Ark	Park	Snark
Ballpark	Quark	Work
Dark	Quirk	Lurk
Fork	Quirky	Jerk
Irk	Smirk	Murky
New York		
RKL Blends as in “Circle”		
Circle	Sparkle	Workload
Hurkle	Snorkel	Forklift
Parkland	Starkly	
RL Blends as in “Girl”		
Earl	Pearl	Squirrel
Girl	Peril	Whirl
Gnarl	Poorly	Hurl
Moral	Quarrel	Worlds

RM Blends as in “Arm”

Arm	Germ	Thermometer
Armadillo	Measurement	Thermos
Dorm	Spiderman	Tiger Moth
Farm	Squirm	Warm
Farmer	Squirmy	Watermelon

RN Blends as in “Barn”

Barn	Popcorn	Turn it down
California	Quern	Turn it up
Cornucopia	Shorn	Yarn
Earn	Southern	Yearn
Iron	Thorn	Your Turn
Ironing	Tournament	Learn
Jack-o’-lantern	Turn	Alternate
My Turn	Turn it	

RND Blends as in “Turned”

Corndog	Turned	Horned
Darndest	Returned	Earned
Turn Down	Burned	

RNT Blends as in “Burnt”

Aren’t	Weren’t	Horntail
Burnt	Learnt	Turntable
Different	Sunburnt	

RP Blends as in “Burp”

Burp	Harp	Tarp
Caterpillar	Sharp	Warp
Chirp	Slurp	Syrup

RPL Blends as in “Purple”

Airplane	Surplus	Overplay
Earplug	Airplay	Kerplunk
Purple	Perplex	

RS Blends as in “Nurse”

Commerce	Mercy	Rehearse
Corsage	Motorcycle	Sea Horse
Horse	Nurse	University
Immerse	Purse	

RST Blends as in “First”

Burst	Forced	Worst
First	Thirsty	Cursed

Pursed

Thirst

RT Blends as in “Art”

Art

Certain

Smart

Artichoke

Hurt

Sort

Avert

Part

Sport

Bert

Party Hat

Squirt

Desert

Poort

Start

Dessert

Quart

Tortilla

Dirty

Quirt

Your Turn

Effort

Shirt

Thirty

Alert

Short

RTS Blends as in “Shorts”

Shorts

Yurts

Hearts

Arts

Farts

Forts

Shirts

Darts

RTh Blends as in “Earth”

Birth

North

Worth

Earth

Ortho

Mirth

Fourth

Girth

RV Blends as in “Serve”

Curve

Urva

Nerve

Serve

Larva

Marvel

Swerve

Carve

RW Blends as in “Airway”

Airway

Underwater

Forward

Earwig

You’re Welcome

Doorway

Korwa

Earwax

RZ Blends as in “Chairs”

Airs

Lawyers

Sheers

Binoculars

Mars

Shires

Chairs

Moires

Showers

Choirs

Moores

Sours

Choosers

New Years

Stairs

Ears

Oars

Theirs

Gears

Pliers

Thor’s

Goobers

Roisters

Tires

Hers

Rs

Viewers

Hoofers

Scissors

Years

RZh Blends as in “Persia”

Persia	Version	
--------	---------	--

ShR Blends as in “Washer”

Fisher	Washer	Rusher
Kosher	Usher	Masher
Pusher	Asher	

SKR Blends as in “Screen”

Scram	Screw	Scrounge
Scrape	Scribble	Scrub
Scrawny	Scribe	Muskrat
Screen	Scroll	

SPR Blends as in “Spray”

Sprawl	Spree	Sprig
Spray	Sprite	Spring
Spread	Sprout	

SQwR as in “Squirm”

Squirm	Squirrel	Squirmed
Squirmy	Squirt	

STR Blends as in “Strong”

Destroyer	Strap	Strew
Jester	Strath	Strike
Mustard	Straw	Strip
Oyster	Strawberry	Stroke
Roister	Stray	Strong
Rooster	Street	Strum
Shyster	Stretch	Yesterday
Stir		

SR Blends as in “Sir”

Surf	Surge	Search
Surfed	Sir	Certain
Windsurfed	Syrup	

TR Blends as in “Train”

Better	Elevator	Loiter
Caterpillar	Firefighter	Mitre
Afternoon	Footer	Motorcycle
Alligator	Glitter	My Turn
Butter	Goiter	Peanut Butter
Calculator	Later	Quoter
Cuter	Litterbug	Refrigerator

Router
Saturday
Scooter
Shooter
Sweater
Theater
Thermometer
Trace
Tractor
Train
Transduce
Trash

Travel
Treasure
Treat
Tree
Triage
Tribe
Trick
Trike
Triumph
Triumphed
Troopship
Trot

Trothed
Trout
Trove
Trowel
Troy
Truck
True
Truss
Try
Turndown
Turned

ThR Blends as in “Three”

Bathroom
Ether
Thermometer
Thermos
Third
Thirsty

Thirty
Thrash
Thread
Three
Thresh

Threw
Thrift
Thrive
Throw
Thrush

ThR Blends as in “Father”

Bather
Bother
Brother
Dither
Either
Father
Farther
Feather
Further

Gather
Grandfather
Grandmother
Heather
Lather
Leather
Mother
Mouther
Neither

Other
Rather
Slither
Soother
Southern
Tether
Weather
Wither
Zither

VR Blends as in “Diver”

Avert
Beaver
Cover
Diver
Ever
Every
Favor
Fiver

Flavour
Forever
Giver
Guyver
Hoover
Hover
Jiver
Louver

Mover
Never
Over
Quaver
Shiver
University
Overplay

WR Blends as in “Work”

Weren't
Whirl
Work

Worlds
Wordle
Words

Workload

Forklift

Worst

Worth

YR Blends as in “Yearn”

Yearn
Yerbal

Yurts

Yerk

ZR Blends as in “Buzzer”

Biohazard
Buzzer
Chooser
Desert
Dessert
Dowser

Dozer
Geezer
Geyser
Hazard
Laser

Lizard
Razor
Riser
Scissors
Visor

ZuR as in “Measure”

Azure
Azured
Fissure
Hoosier

Leisure
Measure
Measurement
Measuring

Pleasure
Seizure
Tape Measure
Treasure

Minimal Pairs: W-R

Wig	Rig
Wok	Rock
Wayne	Rain
Witch	Rich
Weigh	Ray
Wound	Round
Wed	Red
West	Rest
Wipe	Ripe
Weed	Read
Wide	Ride
Wing	Ring
One	Run
Wag	Rag
Wake	Rake
Wink	Rink
Wind	Rind
Wheel	Real
What	Run
Wait	Rate
Whoa	Row
Whip	Rip
White	Right
Whale	Rail
Why	Rye

Went	Rent
Wage	Rage
Wise	Rise

How the Practice Images are Divided

This section contains numerous words and images to practice R sounds. There are far more images than any one child will ever need to work on Rs. But as every child is different and every need is unique, I wanted to ensure that you have everything you could possibly need.

- R at the Start of Words: C and CV Word Shapes
- R at the Start of Words: CVC
- R at the Start of Words: Other Word Shapes & Longer Words
- Words with Multiple R's
- Vowel R's: Common traditional ones (Air, AR, EAR, IRE, OR) and less common vowel Rs (OOR, OIR, EWR, OWR)
- R Blends: Common traditional ones (TR, DR, PR, BR, KR, GR, FR) and less common ones (BLR, HR, JR, KTR, LR, LTR, MBR, MR, NDR, NGR, NJR, NTR, NThR, NR, NgR, NgGR, PTR, QwR, RB, RBL, RCh, RD, RDL, RDZ, RF, RFT, RJ, RK, RKL, RL, RM, RN, RND, RNT, RP, RPL, RS, RST, RT, RTS, RTh, RV, RW, RZ, RZh, ShR, SKR, SPR, SQwR, ThR (Unvoiced), ThR (Voiced), VR, WR, YR, ZR, ZuR,

The Blends can be in any position in the words.

Longer blends that have consonants before and after the R are broken apart at the R. For example, "Mustard" is listed under both STR and RD blends.

Longer blends such as STR are included as their complexity makes it harder to say the R correctly.

For blends the Angry Bird R is considered to be a consonant. "Bird" is represented as BRD. Some short phrases such as "Your Turn" are included. I've treated these as single words as we say these together as one word.

Some words can be divided in multiple ways. They are included under each category. For example, "Rider" is under both Multiple Rs and DR Blends. Words with multiple R's are not included in R at the start of words – multiple Rs are too hard to be included here.

I've included all of these different combinations because some children, especially those that have motor planning difficulties such as Childhood Apraxia of Speech, need to practice the specific movements from one specific sound to the next. The sounds both before and after the R

will affect how the R is made. For most children you won't have to work on all of the different combinations.

Having every possible combination of sounds that contain R, gives you every possible tool you might need to fix R. The only way the words are not sorted is by the vowels that come after the Rs. This was beyond this program. This is part of my Ultimate Articulation program.

Sound Cues Used with Words

Each practice word has images below the word that represent each sound in the word. These are the Sound Cues that I developed and use in my Ultimate Articulation program. I have found that representing each sound with an image to be very helpful. English is confusing. The sound cues help children learn what sounds make up the word and can be used to help children to say the correct sounds in the words. I often point to the images to help children to know which sound they need to go back and "fix". They are also very helpful with early phonological (early reading and writing) skills.

	B as in "Boy"		P as in "Pop"		C/K as in "Can"
	G as in "Go"		T as in "Top"		D as in "Drum"
	F as in "Fun"		V as in "Van"		H as in "Happy"
	J as in "Jam"		L as in Laugh		M as in "Mom"
	N as in "No"		Qw as in "Queen"		R as in "Run"
	IR as in "Bird"		S as in "See"		Z as in "Zoo"
	W as in "We"		Y as in "Yes"		Ch as in "Chip"
	Sh as in "Shoe"		Zh as in "Treasure"		Th as in "Think"
	Th as in "There"		Ng as in "Ing"		Short A as in "Cat"
	Short E as in "Pet"		Short I as in "It"		Short O as in "Off"



Short U as in “Up”



o as in “Book”



Long A as in “Ape”



Long E as in “Eat”



Long I as in “Pie”



Long O as in “Toe”



Long U “Oops”



Oi as in “Oil”



Ow as in “Cow”



Ew as in “Few”